

PCT

WORLD INTELLECT
Int

INTERNATIONAL APPLICATION PUBLISHED

CM 1741 M

(51) International Patent Classification⁶:C09B 62/028, 62/245, 62/085, 62/51 // ,
67/22

A1

WO 9602593A1

(43) International Publication Date: 1 February 1996 (01.02.96)

(21) International Application Number: PCT/EP95/02779

(22) International Filing Date: 14 July 1995 (14.07.95)

(30) Priority Data:

P 44 25 222.6

16 July 1994 (16.07.94)

DE

P 44 35 380.4

4 October 1994 (04.10.94)

DE

(71) Applicant (for all designated States except AT DE US): SANDOZ LTD. [CH/CH]; Lichtstrasse 35, CH-4002 Basle (CH).

(71) Applicant (for DE only): SANDOZ-PATENT-GMBH [DE/DE]; Humboldtstrasse 3, D-79539 Lörrach (DE).

(71) Applicant (for AT only): SANDOZ-ERFINDUNGEN VERWALTUNGSGESELLSCHAFT MBH [AT/AT]; Brunner Strasse 59, A-1230 Vienna (AT).

(72) Inventor; and

(75) Inventor/Applicant (for US only): LEHR, Friedrich (DE/DE); Egningerstrasse 22, D-79588 Efringen Kirchen (DE).

(74) Common Representative: SANDOZ LTD.; Patents & Trademarks Div., Lichtstrasse 35, CH-4002 Basle (CH).

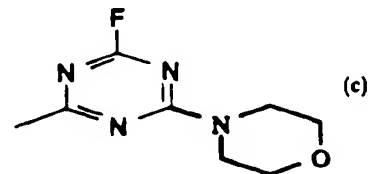
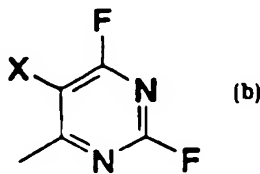
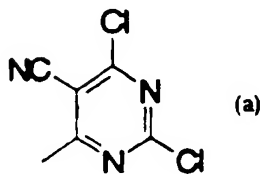
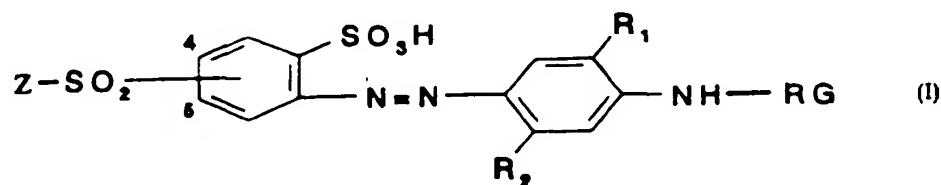
(81) Designated States: BR, CN, JP, KR, MX, U.S. European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: REACTIVE MONOAZO DYESTUFFS



(57) Abstract

The invention relates to reactive-group-containing monoazo dyestuffs of formula (I), their salts or mixtures thereof, wherein R₁ signifies hydrogen, methyl, methoxy or ethoxy, R₂ signifies hydrogen, methyl, NHCONH₂ or NHCOCH₃, RG signifies (a), (b) or (c), X signifies hydrogen or chlorine, Z signifies a group -CH=CH₂, -CH₂CH₂W or mixtures thereof wherein W is a leaving group removable by alkali and -SO₂-Z may be bonded in a meta- or para-position with respect to the azo group. These compounds are useful as reactive dyestuffs in printing or dyeing hydroxy-group-containing or nitrogen-containing organic substrates.

FOR THE PURPOSES OF INFORMATION ONLY

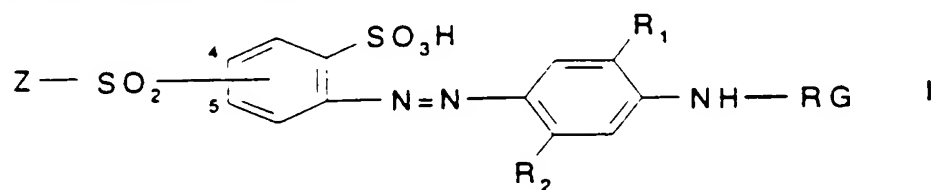
Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

REACTIVE MONOAZO DYESTUFFS

The objects of the invention are monoazo dyestuffs which contain reactive groups, processes for their production and their use as reactive dyes in dyeing and printing processes.

The invention relates to dyestuffs of formula I



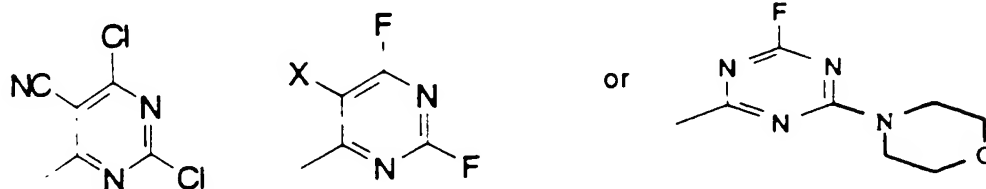
their salts or mixtures thereof,

wherein

R_1 signifies hydrogen, methyl, methoxy or ethoxy

R_2 signifies hydrogen, methyl, NHCONH_2 or NHCOCH_3 ,

RG signifies

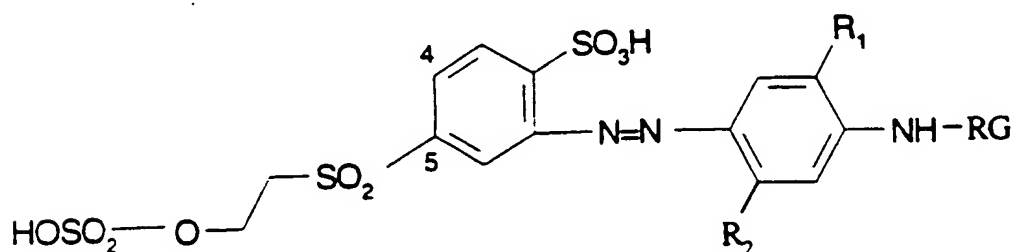


X signifies hydrogen or chlorine, Z signifies a group $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_2\text{W}$ or mixtures thereof wherein W is a leaving group removable by alkali and $-\text{SO}_2\text{-Z}$ may be bonded in a meta- or para- position with respect to the azo group.

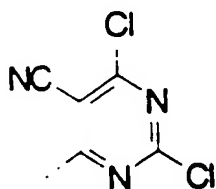
- 2 -

R_1 preferably signifies hydrogen, R_2 preferably signifies NHCONH_2 or NHCOCH_3 ,
 W , preferably is a leaving group such that upon removal of $W\text{-H}$ by alkali a group
 $-\text{CH}=\text{CH}_2$ remains and is more preferably a sulphuric acid ester, a thiosulphuric
acid ester, a phosphoric acid ester, an acetic acid ester or a halogen, e.g.,
bromine, chlorine or iodine, most preferably the sulphuric acid ester group
 $-\text{OSO}_2\text{OH}$ and $-\text{SO}_2\text{-Z}$ is preferably bonded at a meta position, more preferably the
5-position to the azo group.

The most preferred dyestuffs according to the invention are according to the
formula



and their salts, wherein RG represents

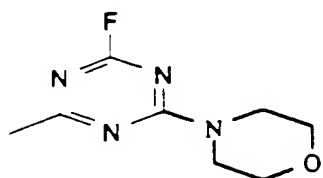


R_1 is hydrogen, R_2 is NHCONH_2 or NHCOCH_3 and the reactive sulphonic acid
radical, $-\text{SO}_2\text{-(CH}_2)_2\text{-O-SO}_2\text{-OH}$, is in the 5- position or RG represents



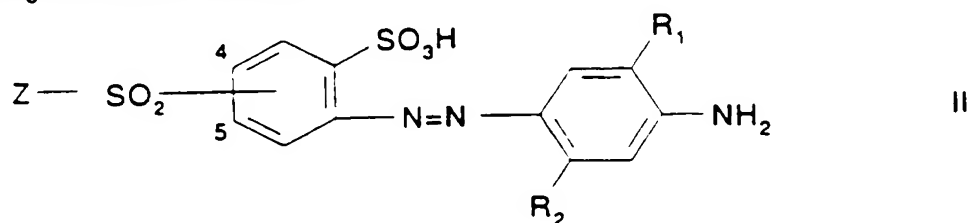
- 3 -

R_1 is hydrogen, R_2 is NHCONH_2 or NHCOCH_3 , X is defined as above and the reactive sulphonic acid radical, $-\text{SO}_2-(\text{CH}_2)_2-\text{O}-\text{SO}_2-\text{OH}$, is in the 5- position or RG represents

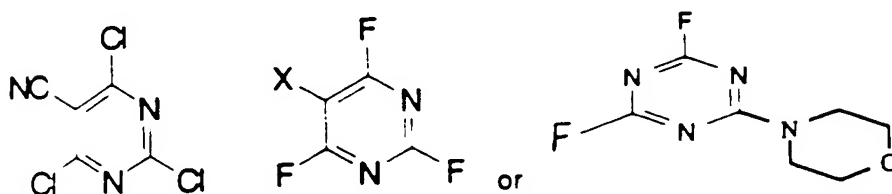


R_1 is hydrogen, R_2 is NHCONH_2 and the reactive sulphonic acid radical, $-\text{SO}_2-(\text{CH}_2)_2-\text{O}-\text{SO}_2-\text{OH}$, is in the 5- position.

The invention provides in another of its aspects a process for the production of dyestuffs of formula I, their salts or mixtures thereof, which comprises the step of reacting a compound of formula II



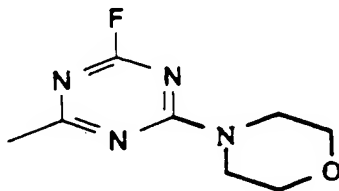
with a compound selected from



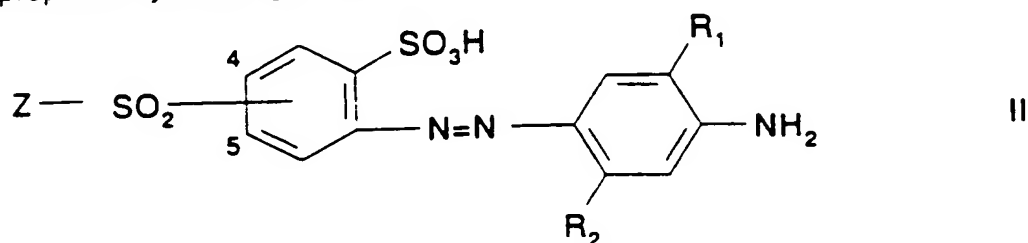
The process is preferably carried out at a temperature of from 10 to 80°C.

preferably 20 to 60°C and at a pH of from 4 to 7. Advantageously, the process is carried out in an aqueous medium.

In an alternative process according to the invention dyestuffs of formula I, their salts or mixtures thereof, wherein RG represents



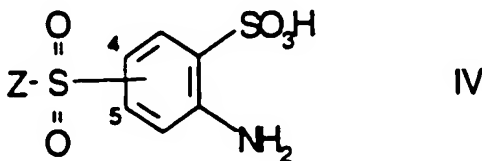
are prepared by reacting a compound of formula II



with Cyanuric fluoride and thereafter reacting the reaction product with morpholine.

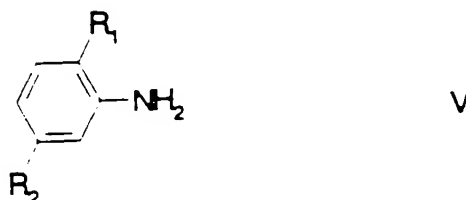
The process is advantageously carried out in an aqueous medium. The reaction of a compound II with cyanuric fluoride is carried out at a temperature of between 0 and 5°C with a slight excess of cyanuric fluoride. The resultant product is reacted with a slight excess of morpholine at a temperature of between 0 to 20°C.

The compounds of formula II are conveniently obtained, when a compound of formula IV



- 5 -

is diazotised and coupled with a coupling component of formula V



The diazotisation reaction is carried out according to a conventional synthesis and is preferably carried out at a temperature of between 0 to 10°C, more preferably 0 to 5°C and at a pH of from 0 to 2. The coupling reaction is likewise conventional and may be preferably carried out at a temperature of 5 to 25°C and at a pH of from 0.5 to 4.

The starting materials of formulae IV and V are conventional and readily available or easily prepared from commonly available reagents using conventional syntheses.

In a preferred process according to the invention the group Z is represented by the formula $-\text{CH}_2\text{CH}_2-\text{O}-\text{SO}_2-\text{OH}$.

Dyestuffs of formula I may be isolated from the reaction mixture according to known methods, for example, the dyestuffs may be separated from the reaction mixture by means of conventional salting out with alkali metal salts, filtered off and dried, optionally in vacuo, at a slightly elevated temperature. Depending upon the reaction and isolation conditions, a dyestuff of formula I is obtained as a free acid or in its salt form or as a mixed salt form. The dyestuff of formula (I) may be converted from the free-acid to the salt form and vice versa using techniques known in the art.

In the case that the dyestuffs are in their salt form, the cation associated with any sulphonate group may be any non-chromophoric cation which is conventional in the chemistry of reactive dyestuffs, provided that the corresponding salt is water

soluble.

Examples of suitable cations are alkali metal ions or unsubstituted or substituted ammonium ions, for example lithium, sodium, potassium, ammonium, mono-, di-, tri- and tetramethylammonium, triethylammonium and mono-, di- and tri-ethanolammonium.

Preferred cations are the alkali metal ions and the ammonium ion, of which sodium and potassium are particularly preferred.

The dyestuffs of formula (I), their salts or mixtures thereof are useful as fibre-reactive dyestuffs and are suitable for dyeing and printing hydroxy group-containing or nitrogen-containing organic substrates.

Accordingly, the invention provides in another of its aspects the use of dyestuffs of the formula (I), their salts or mixtures thereof in dyeing or printing hydroxy group-containing or nitrogen-containing organic substrates.

Various types of material may be employed as substrates, for example, silk, leather, wool, polyamide fibres and polyurethanes, and in particular cellulose-containing fibre materials of all kinds. Such fibre materials are, for example, natural cellulosic fibres, such as cotton, linen and hemp, as well as wood pulp and regenerated cellulose. The dyestuffs of formula (I) are also suitable for dyeing or printing hydroxyl-group-containing fibres, which are contained in mixed fabrics, for example, mixtures of cotton with polyester fibres or polyamide fibres.

In another aspect of the invention there is provided a substrate as hereinabove defined dyed or printed with dyestuffs according to the formula (I), their salts or with mixtures thereof.

The invention further provides a process of dyeing or printing substrates as

hereinabove described with dyestuffs of the formula (I), their salts or mixtures thereof.

The dyestuffs according to the invention may be applied to the fibre material and fixed onto the fibres in various ways, especially in the form of aqueous dyestuff solutions and printing pastes. They are especially suitable for the exhaust process, but also for dyeing by the padding process, wherein the goods are impregnated with aqueous, optionally salt-containing, dyestuff solutions, and the dyestuffs are fixed after an alkali treatment or in the presence of an alkali, optionally with heat action. Furthermore, they are suitable for the so-called cold dwell process, wherein the dyestuff is applied to a padder, together with an alkali. After fixing, the dyeings or prints are rinsed thoroughly with cold and hot water, optionally adding an agent which has dispersant action and promotes diffusion of the unfixed parts.

The dyestuffs of formula (I) and their salts are notable for their high reactivity and very good fixation value (typically over 85%). They may therefore be employed in the exhaust dyeing process at low dyeing temperatures, e.g., 30 to 80°C, more preferably 40 to 60 °C and at a goods to liquor ratio of 1:6 to 1:20, more preferably 1:10 and in the pad-steam and liquor process require only short steam times. The fixing rates are high, and the unfixed parts can be readily washed out, which provides that the difference between the exhaust rate and the fixing rate is remarkably small, that is, the soap loss is very slight. The dyestuffs of formula (I) are also suitable for printing, in particular on to cotton substrates, but also for printing nitrogen-containing fibres for example wool, silk or wool-containing mixed fabrics.

Dyestuffs according to the formula (I) and their salts display good compatibility with known fibre-reactive dyestuffs. Accordingly, dyestuffs of formula (I), their salts and mixtures thereof may be used alone in a dyeing or printing process or as a component of a dyeing or printing composition comprising other fibre-reactive dyestuffs of the same class, that is, reactive dyestuffs which possess comparable

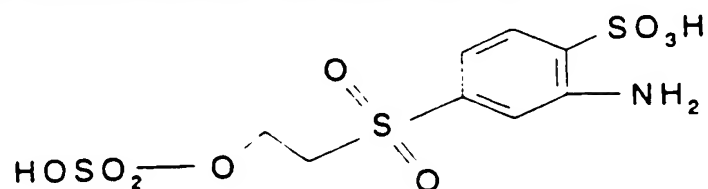
dyeing properties, for example, fastness properties and the ability to exhaust from a dyebath onto a suitable substrate. In particular, the dyestuffs of the invention may be employed in a trichromatic dyebath in conjunction with certain other dyestuffs having suitable chromophores and the same or other suitable reactive group or groups, the proportion of a particular dyestuff in such a composition being dictated by the particular shade which is to be produced.

The dyeings and prints produced with the dyestuffs according to the invention are notable for their clear shades. In particular, on cellulosic fibre materials, the dyeings and prints have a very deep colour and high stability of dyestuff binding to the fibres, both in an acidic and an alkaline range, and furthermore good light fastness and very good wet fastness properties, such as to washing, water, sea water, over-dyeing and perspiration, as well as good fastness to pleating, ironing and rubbing.

The following examples serve to illustrate the invention. In the examples, the parts are expressed by weight if not otherwise stated, and the temperatures are given in degrees celsius.

Example 1**1a) Production of 1-aminobenzene-5-β-sulphatoethylsulphone-2-sulphonic acid**

98.5 parts of 1-aminobenzene-3-β-sulphatoethylsulphone were added in portions at 60°C, over the course of 30 minutes, to 125 parts of sulphuric acid (100%, chemically pure) in a 500 ml sulphonation flask equipped with a KPG stirrer, thermometer, dropping funnel, and a reflux condenser fitted with drying tube. Thereafter, over the course of 5 minutes, 85 parts of oleum with a SO₃ content of 65-66%, were added dropwise to the brown-black, very viscose solution, whereupon the temperature increased to ca. 90°C. The mixture was then heated to 160°C and stirred at this temperature for 4 hours. Thereafter, the reaction mixture was allowed to cool to 60°C, and the reaction mixture poured onto 630 parts of ice. The pH of the reaction mixture was adjusted to 4.5-5 by adding in portions a total of ca. 250 parts of soda. The precipitated solids were filtered off, and the filtrate mixed with a mixture of 740 parts of methanol and 9620 parts of acetone. The precipitated beige product was filtered off and dried in a vacuum-drying chamber at 40°C. 105.5 parts of 1-aminobenzene-5-β-sulphatoethylsulphone-2-sulphonic acid were obtained, with a nitrite titre of ca. 60%.

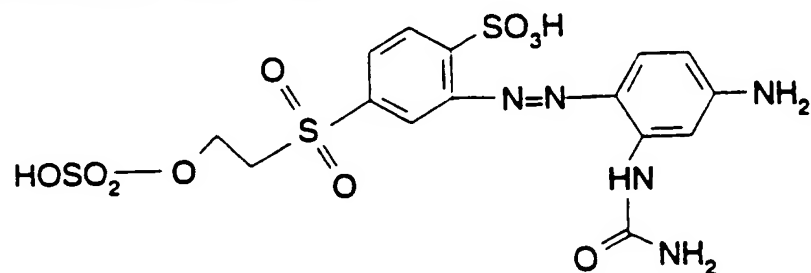
**1b) Coupling with m-aminophenyl-urea**

36.2 parts of 1-aminobenzene-5-β-sulphatoethylsulphone-2-sulphonic acid (60%) from 1a) were dissolved in 175 parts of water in a 1 l beaker at room temperature. 15 parts of concentrated hydrochloric acid were added and

- 10 -

cooling was effected to 0-5°C by means of external cooling with ice/water and by adding 200 parts of ice, before adding a total of 15 parts of a 4 N sodium nitrite solution dropwise at this temperature over the course of 30 minutes. Afterwards, stirring was effected for ca. 1 hour at 0-5°C, and any excess nitrite was broken down by adding ca. 1.5 parts of 1 N amidosulphonic acid.

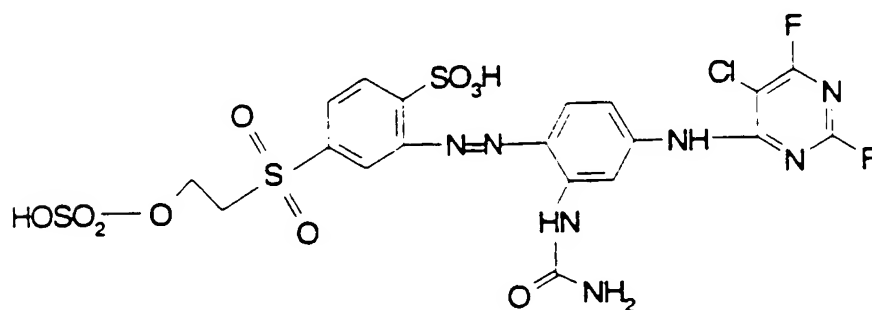
The brown diazonium salt solution obtained was then pumped over the course of 20-30 minutes into a suspension of 9.1 parts of m-aminophenyl-urea in 90 parts of water, the pH value of which had been adjusted to 5, and which had been cooled to 5°C by means of external cooling. The pH value of 5 was kept constant during this period by simultaneously adding 20% soda solution. Heating was effected to room temperature and stirring was effected over night. The dark orange dyestuff solution obtained was mixed with stirring, at room temperature, with 200 parts of sodium chloride, and adjusted to pH 3 by adding 10 parts of 10% hydrochloric acid. 87.7 parts of dyestuff of the following formula were precipitated, then filtered off and further processed whilst moist.



1c) Condensation with 5-chloro-2,4,6-trifluoro-pyrimidine

60 parts of the moist dyestuff from 1b) were dissolved in 700 parts of water at room temperature and at pH of 6.5. One drop of a wetting agent (Sandozin NIL) was added, and then, over the course of one hour, a total of

11.8 parts of 5-chloro-2,4,6-trifluoro-pyrimidine were added in portions at room temperature and a pH value of 6.5 was maintained by simultaneously adding 20% soda solution. Stirring was effected for 2 hours at room temperature and at pH 6.5, 4 parts of a filtering assistant were added, to the reaction mixture before filtering. The filtrate was mixed with 160 parts of sodium chloride and the precipitated product was filtered off and dried in a vacuum at 50°C, to yield 26.9 parts of dyestuff of the following formula:



λ_{max} (H₂O) was measured at 378 nm. The dyestuff dyed cotton to a golden yellow shade with outstandingly high fixing values. The dyeings had good fastness and especially good washability.

Examples 2-16

Examples 2 to 16 were produced according to a method analogous described in Example 1, using corresponding starting materials to yield dyestuffs of the formula of which is given below.

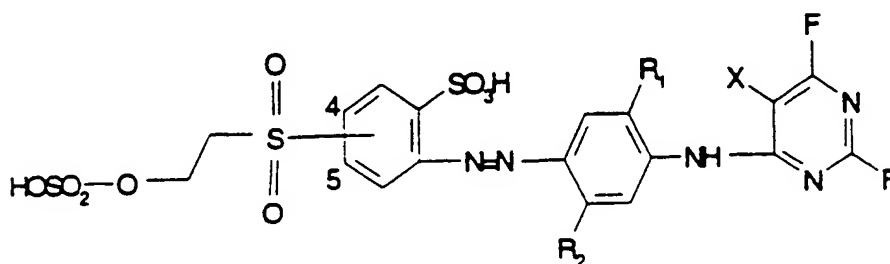


Table 1

No.	position HO ₃ SO-C ₂ H ₄ -SO ₂	R ₁	R ₂	X	λ _{max} (H ₂ O) [nm]
2	4	H	-NHCONH ₂	Cl	418
3	4	H	-NHCOCH ₃	Cl	388
4	5	H	-NHCOCH ₃	Cl	382
5	4	H	-NHCONH ₂	H	436
6	4	H	-NHCOCH ₃	H	402
7	5	H	-NHCONH ₂	H	412
8	5	H	-NHCOCH ₃	H	392
9	5	H	-CH ₃	H	382
10	5	H	-CH ₃	Cl	372
11	4	-OCH ₃	-CH ₃	H	403
12	4	-OCH ₃	-CH ₃	Cl	389
13	4	H	-CH ₃	H	391
14	4	H	-CH ₃	Cl	377
15	5	-OCH ₃	-CH ₃	H	394
16	5	-OCH ₃	-CH ₃	Cl	383

The dyestuffs of Examples 2 to 16 dyed cotton in yellow to orange shades with remarkably high fixing values. The dyeings had good fastness (e.g. washability, washing fastness, light fastness).

In accordance with the above-described methods, the dyestuffs of Examples 1 to 16 were obtained as sodium salts. Depending on the chosen reaction and isolation conditions, or even by taking subsequent measures, they may be produced in known manner in the form of the free acid or in another salt form or also mixed salt form, in which case they contain for example one of the cations listed in the description.

Example 17

17a) Production of 1-aminobenzene-5- β -sulphatoethylsulphone-2-sulphonic acid

1-aminobenzene-5- β -sulphatoethylsulphone-2-sulphonic acid was prepared according to the process described in Example 1a.

17b) Coupling with m-aminophenyl-urea

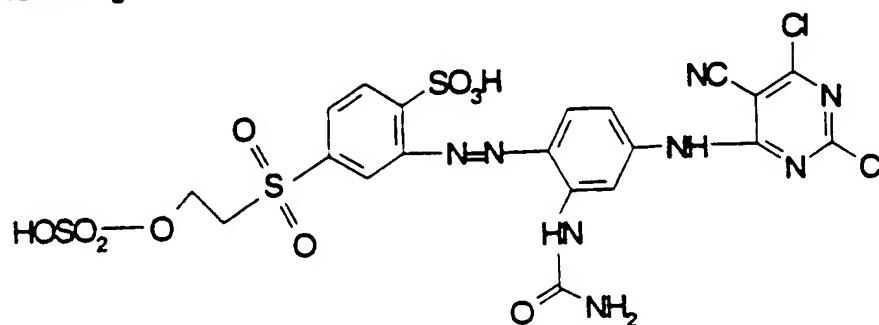
The coupling reaction was carried out according to the process described in Example 1b.

17c) Condensation with 5-cyano-2,4,6-trichloro-pyrimidine

43.8 parts of the moist dyestuff from 17b) were dissolved in 400 parts of water at room temperature and at a pH of 6.5. One drop of a wetting agent (Sandozin NIL) was added, and over the course of 30 minutes, a solution of 7.5 parts of 5-cyano-2,4,6-trichloro-pyrimidine in 75 parts of acetone was added dropwise at room temperature and a pH value of 6.5 was maintained

- 14 -

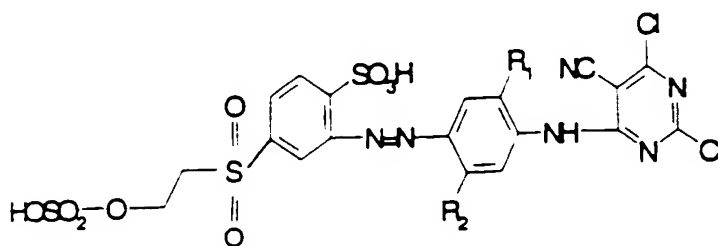
by simultaneously adding 20% soda solution. Stirring was effected for 2 hours at 40°C and at a pH of 6.5, 4 parts of a filtering assistant were added, and the reaction mixture filtered. The filtrate was mixed with 80 parts of sodium chloride and stirred over night before the precipitated product is filtered off and dried in a vacuum at 50°C to yield ca. 12 parts of dyestuff of the following formula:



λ_{max} (H₂O) was measured at 380 nm. The dyestuff dyed cotton to a golden yellow shade with outstandingly high fixing values. The dyeings had good fastness, especially good washing fastness.

Examples 18-22

Examples 18 to 22 were produced according to a method analogous to that described in Example 17 using corresponding starting materials. They are listed in the following Table 2, the relevant formula of which is given below.

**Table 2**

No.	R ₁	R ₂	λ_{\max} (H ₂ O) [nm]
18	-H	-NHCOCH ₃	378
19	-OCH ₃	-NHCOCH ₃	390
20	-H	-CH ₃	370
21	-OCH ₃	-CH ₃	382
22	-OC ₂ H ₅	-CH ₃	392

The dyestuffs of Examples 18 to 22 dyed cotton to yellow to orange shades with remarkably high fixing values. The dyeings had good fastness (e.g. washability, washing fastness, light fastness).

In accordance with the above-described methods, the dyestuffs of Examples 17 to 22 were obtained as sodium salts. Depending on the chosen reaction and isolation conditions, or even by taking subsequent measures, they were produced in known manner in the form of the free acid or in another salt form or also mixed salt form, in which case they contained for example, one of the cations listed in the

description.

Example 23

23.a) Production of 1-aminobenzene-5- β -sulphatoethylsulphone-2-sulphonic acid

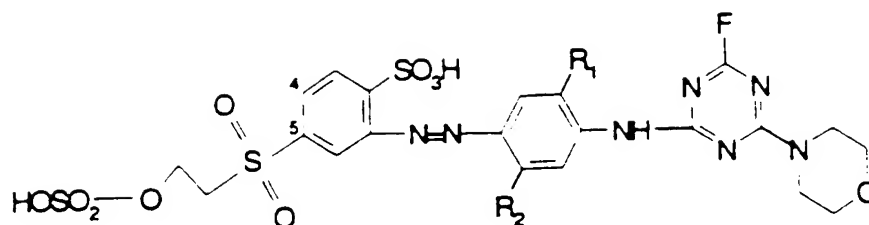
The title compound was prepared in accordance with the method of Example 1a.

23b) Coupling with m-aminophenyl urea

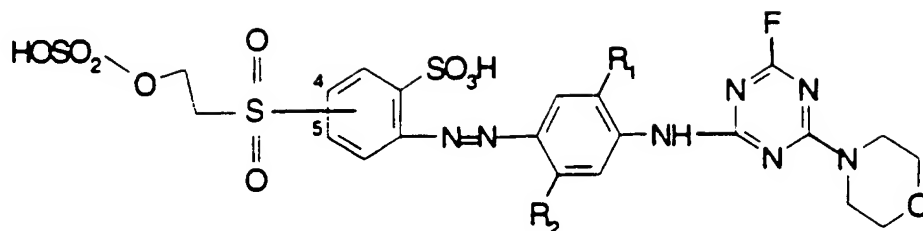
The title compound was prepared in accordance with the method described in Example 1b.

23c) Condensation reaction with cyanofluoride and morpholine

77 parts of the moist dyestuff obtained according to Example 23b (titre = 22.8% determined via a titanium III-titration) were dissolved in 325 parts of water at a pH of 6.3, one drop of a wetting agent (Sandozin NIL) was added and the resultant solution was cooled to 0°C in an ice-acetone bath. To this solution were added 6.7 parts of 2,4,6-trifluoro-1,3,5-triazine (cyanuric fluoride) at 0°C with stirring. The pH of this solution was maintained at 5.8 by dropwise addition of 17.5 parts of a 20% soda solution. After 30 minutes at 0°C a mixture at pH 5 consisting of 3.6 parts of morpholine, 5 parts of water and approximately 10 parts of 30% hydrochloric acid was added to the solution. The solution was stirred for a further 45 minutes at 0°C and a pH 5.4 and a further 30 minutes at room temperature whilst maintaining the pH at 5.8 with the total dropwise addition of approximately 13.5 parts of a 20% soda solution. The pH of the solution was adjusted to 5.0 by adding 0.5 part of 30% hydrochloric acid. 100 parts of potassium chloride were added and the precipitated dyestuff was filtered and dried in a vacuum at 50°C. 38.8 parts of the dyestuff were obtained having the formula



λ_{max} (H_2O) was measured at 398nm. The dyestuff dyed cotton to a golden yellow shade with high fixing values. The dyeings had good fastness, especially good fastness in the presence of detergents containing oxidising agents.

Examples 24-32

Dyestuffs according to the above formula were formed according to a method described in Example 23 using appropriate starting materials.

Table 3

Example	Position HOSO ₃ -(CH ₂) ₂ SO ₂ -	R ₁	R ₂	λ _{MAX} (nm) (H ₂ O)
24	5	-H	-NHCOCH ₃	378
25	5	-H	-CH ₃	368
26	5	-OCH ₃	-CH ₃	390
27	5	-OCH ₃	-NHCOCH ₃	405
28	4	-H	-NHCONH ₂	404
29	4	-H	-NHCOCH ₃	384
30	4	-H	-CH ₃	374
31	4	-OCH ₃	-CH ₃	396
32	4	-OCH ₃	-NHCOCH ₃	412

Application Example A

10 parts of bleached cotton tricot were placed in a dye bath at 50°C, containing a solution of 0.13 parts of the dyestuff of Example 1 and 8 parts of calcined sodium sulphate in 100 parts of demineralised water. After 25 minutes at 50°C, a total of 0.4 part of calcined sodium carbonate was added at intervals of 10 minutes, comprising 0.06, 0.12 and 0.22 part and the temperature held at 50°C for a further 5 minutes. The mixture was heated to 60°C over the course of 15 minutes, and dyeing was allowed to continue for one hour at 60°C. The dyed material was subsequently rinsed for 2 minutes under hot running demineralised water (60°C ± 10°C), then for 2 minutes under hot running tap water (50°C ± 10°C). The dyeing was washed at the boil for 20 minutes in 500 parts of demineralised water (without additives). Thereafter the material was rinsed once more as follows:

- 2 minutes under hot running demineralised water (60°C ± 10°C)
- 2 minutes under hot running tap water (50°C ± 10°C)
- 2 minutes under cold running tap water (15°C ± 5°C), then centrifuged and dried in an electronically controlled tumble-drier.

A golden-yellow cotton dyeing with good fastness was obtained. The dyeing had especially good light and wet fastness and was stable towards oxidative influences and had very good fixing values.

Application Example B

10 parts of cotton tricot (bleached) were placed in a dye bath at 50°C, containing a solution of 0.13 parts of the dyestuff of Example 1 and 8 parts of calcined sodium sulphate in 100 parts of demineralised water. After 25 minutes at 50°C, a total of 0.5 part of calcined sodium carbonate and 0.3 parts of 32% NaOH solution are added at intervals of 10 minutes, comprising 0.08, 0.16 and 0.26 part of sodium carbonate and 0.05, 0.1 and 0.15 part of 32% NaOH solution, whereupon the temperature was held at 50°C for a further 5 minutes. The mixture was heated to 60°C over the course of 15 minutes, and dyeing was allowed to continue for one

- 20 -

hour at 60°C. The dyed material was subsequently rinsed for 2 minutes under hot running demineralised water at 60°C ± 10°C, then for 2 minutes under hot running tap water at 50°C ± 10°C. The dyeing was washed at the boil for 20 minutes in 500 parts of demineralised water (without additives). Afterwards, the material was rinsed once more as follows:

- 2 minutes under hot running demineralised water (60°C ± 10°C)
- 2 minutes under hot running tap water (50°C ± 10°C)
- 2 minutes under cold running tap water (15°C ± 5°C), then centrifuged and dried in an electronically controlled tumble-drier.

After rinsing and drying, a golden-yellow cotton dyeing was obtained which possessed the properties given for the dyeing produced according to Example A. The dyestuffs of the remaining Examples, or dyestuff mixtures thereof, were also used for dyeing in an analogous manner to that described in application Examples A and B. The dyeings obtained possessed good fastness properties and very good fixing values.

Application Example C

A printing paste having the components

- 40 parts of the dyestuff of Example 1
- 100 parts of urea
- 350 parts of water
- 500 parts of a 4% sodium alginate thickener
- 10 parts of sodium bicarbonate
- 1000 parts in all

was applied to cotton material by a conventional printing process.

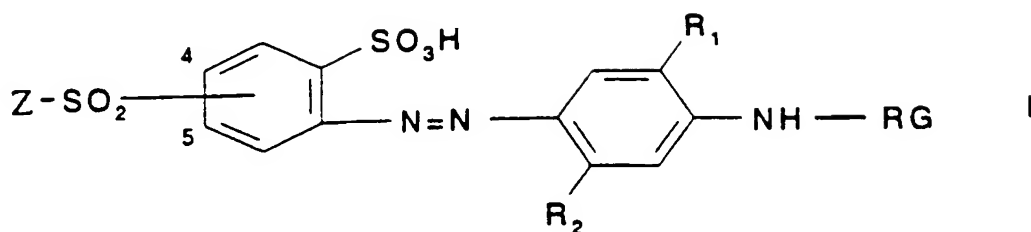
The printed material was steamed for 4-8 minutes at 102-104° and then given a cold and a hot rinse. The fixed cotton material was subsequently washed at the boil in a process analogous to that described in Example A and dried. The golden-yellow print obtained had good all-round fastness.

- 21 -

The dyestuffs of the remaining Examples or dyestuff mixtures of Examples 1-32 may also be used for printing cotton analogously to application Example C. In all cases, prints with good fastness properties and very good fixing values were obtained.

Patent Claims

1. Dyestuffs according to the formula (I)



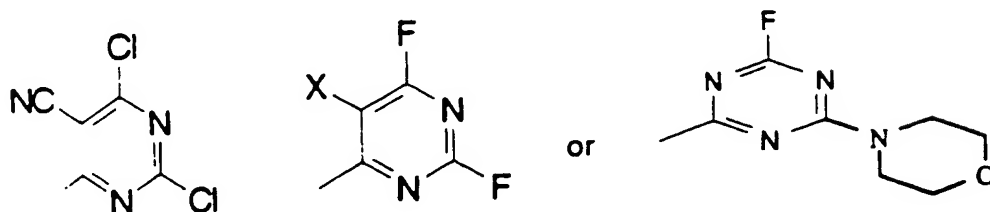
their salts or mixtures thereof,

wherein

R_1 signifies hydrogen, methyl, methoxy or ethoxy

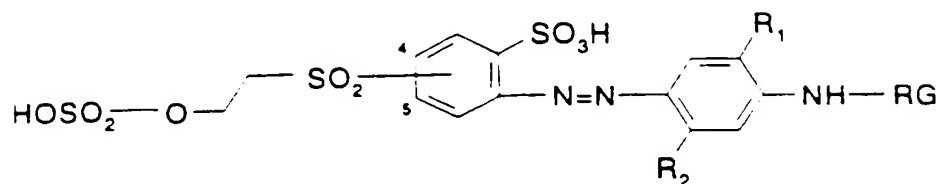
R_2 signifies hydrogen, methyl, NHCONH_2 or NHCOCH_3 ,

RG signifies



X signifies hydrogen or chlorine, Z signifies a group $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_2\text{W}$ or mixtures thereof wherein W is a leaving group removable by alkali, and $-\text{SO}_2\text{-Z}$ may be bonded in a meta- or para- position with respect to the azo group.

2. Dyestuffs according to claim 1 having the formula



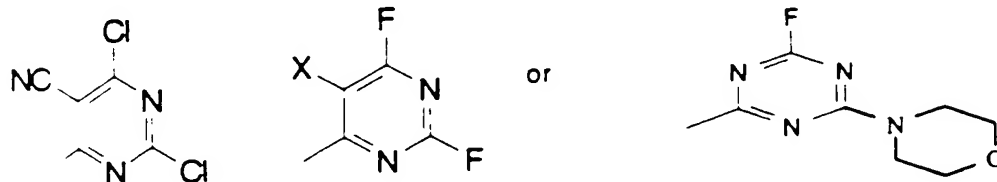
their salts or mixtures thereof,

wherein

R_1 signifies hydrogen, methyl, methoxy or ethoxy

R_2 signifies hydrogen, methyl, NHCONH_2 or NHCOCH_3 ,

RG signifies



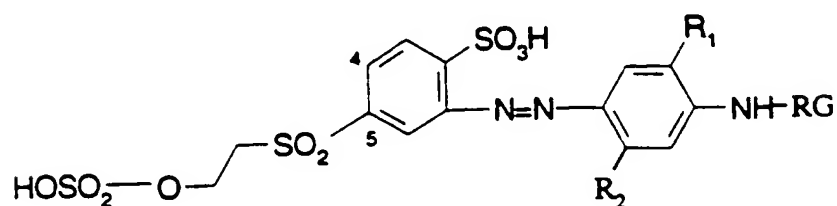
X signifies hydrogen or chlorine,

and the reactive sulphonic acid radical, $-\text{SO}_2-(\text{CH}_2)_2-\text{O}-\text{SO}_2-\text{OH}$, may be bonded in a meta- or para- position with respect to the azo group.

3. Dyestuffs according to claim 1 or claim 2 and their salts, wherein R_1 signifies hydrogen.
4. Dyestuffs according to any of the preceding claims and their salts, wherein R_2 signifies NHCONH_2 or NHCOCH_3 .

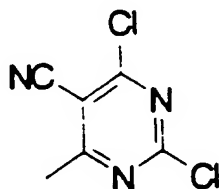
- 24 -

5. Dyestuffs according to any one of the preceding claims and their salts, wherein $-\text{SO}_2\text{-Z}$ is bonded in a meta-position to the azo group.
6. Dyestuffs according to any one of the preceding claims and their salts, wherein $-\text{SO}_2\text{-Z}$ is bonded in the 5-position.
7. Dyestuffs according to any one of the preceding claims according to the formula



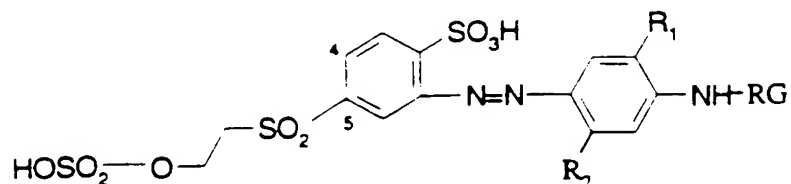
and their salts

wherein RG represents



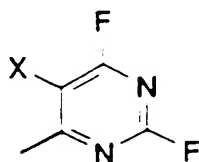
R_1 is hydrogen, R_2 is NHCONH_2 or NHCOCH_3 , and the reactive sulphonic acid radical, $-\text{SO}_2\text{-(CH}_2)_2\text{-O-SO}_2\text{-OH}$, is in the 5- position.

8. Dyestuffs according to any of the claims 1 to 6 according to the formula



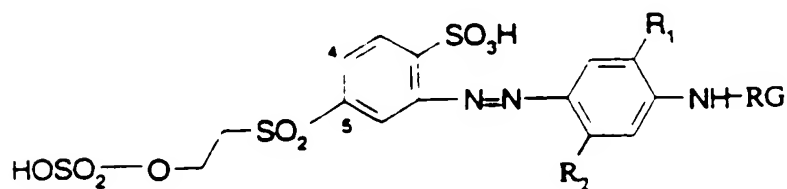
and their salts

wherein RG represents

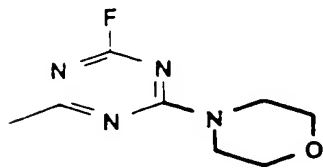


- R_1 is hydrogen, R_2 is NHCONH_2 or NHCOCH_3 , X is defined as above and the reactive sulphonic acid radical, $-\text{SO}_2-(\text{CH}_2)_2-\text{O}-\text{SO}_2-\text{OH}$, is in the 5- position.

9. Dyestuffs according to any of the claims 1 to 6 having the formula



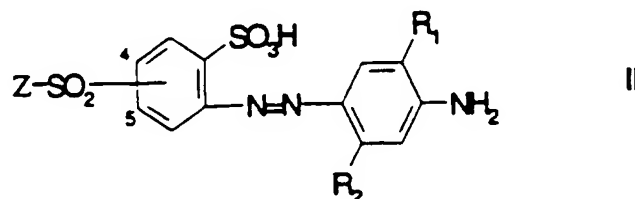
and their salts, wherein RG represents



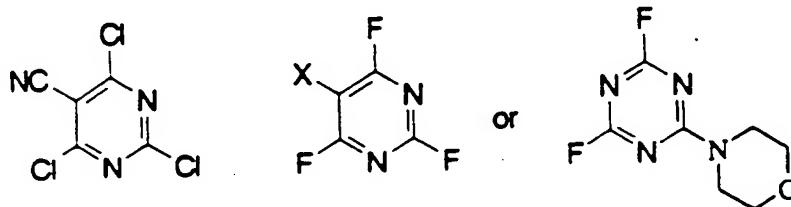
- 26 -

R_1 is hydrogen, R_2 is NHCONH_2 and the reactive sulphonic acid radical, $-\text{SO}_2-(\text{CH}_2)_2-\text{O}-\text{SO}_2-\text{OH}$, is in the 5- position.

10. Process for the production of a compound of formula I, comprising the step of reacting a compound of formula II

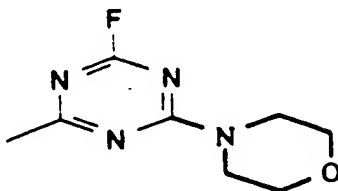


with a compound selected from

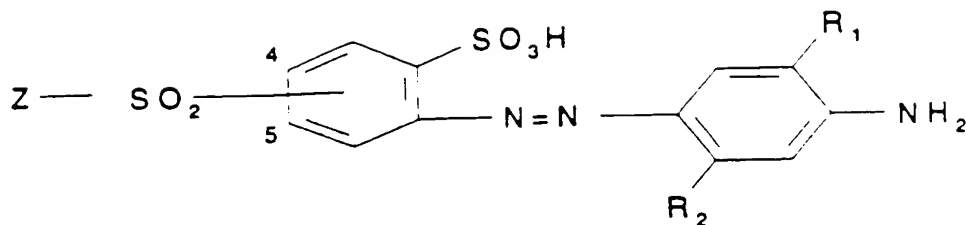


wherein R_1 , R_2 , Z and X are as hereinabove defined.

11. Process according to claim 10 wherein Z represents the group $-\text{CH}_2\text{CH}_2-\text{O}-\text{SO}_2\text{OH}$.
12. Process for the production of a compound of formula I, their salts or mixtures thereof, wherein RG represents



comprising reacting a compound of the formula



with Cyanuric fluoride and thereafter reacting the reaction product with morpholine.

13. A process of dyeing or printing hydroxy-group-containing or nitrogen-containing substrates with dyestuffs as hereinabove described, their salts or with mixtures thereof.
14. Use of dyestuffs of formula I as hereinabove defined, their salts or of mixtures thereof, for dyeing or printing hydroxy-group-containing or nitrogen-containing substrates.
15. Use according to claim 14 for dyeing or printing leather or fibre materials, which consist of or contain natural or regenerated cotton.
16. Use according to claim 14 or claim 15, for dyeing or printing textile material which consists of or contains cotton.
17. Hydroxy-group-containing or nitrogen-containing substrates dyed or printed with dyestuffs as hereinabove described, their salts or mixtures thereof.

INTERNATIONAL SEARCH REPORT

 Internat. Application No
 PCT/EP 95/02779

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C09B62/028 C09B62/245 C09B62/085 C09B62/51 //C09B67/22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C09B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB,A,2 239 024 (SANDOZ LTD) 19 June 1991	1-4, 10, 11, 13-17
Y	see page 17, paragraph 4; claims 1-7, 13-17; examples 98, 105-107 ---	5-7
Y	EP,A,0 345 577 (BAYER AG) 13 December 1989 see claims; examples 94-96 ---	1-6, 8, 10, 11, 13-17
Y	EP,A,0 567 036 (HOECHST MITSUBISHI KASEI) 27 October 1993 see claims; examples ---	1-17
Y	EP,A,0 432 542 (BAYER AG) 19 June 1991 see claims 1-4; examples 11, 12, 29 ---	1-17
	--- -/-	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *A* document member of the same patent family

Date of the actual completion of the international search

8 November 1995

Date of mailing of the international search report

24 -11- 1995

Name and mailing address of the ISA

 European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
 Fax (+ 31-70) 340-3016

Authorized officer

Ginoux, C

INTERNATIONAL SEARCH REPORT

Intern. Application No.
PCT/EP 95/02779

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	<p>EP,A,0 414 068 (BAYER AG) 27 February 1991 see examples 3,21,25 -----</p>	1-4,9-17

INTERNATIONAL SEARCH REPORT

 Intern: Application No
 PCT/EP 95/02779

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
GB-A-2239024	19-06-91	CH-A-	681984	30-06-93
		DE-A-	4039866	20-06-91
		FR-A-	2655994	21-06-91
		IT-B-	1242178	16-02-94
		JP-A-	6220348	09-08-94

EP-A-0345577	13-12-89	DE-A-	3819752	21-12-89
		DE-D-	58906341	20-01-94
		JP-A-	2032165	01-02-90

EP-A-0567036	27-10-93	JP-A-	6184456	05-07-94
		US-A-	5380827	10-01-95

EP-A-0432542	19-06-91	DE-A-	3940266	13-06-91
		DE-D-	59007135	20-10-94
		JP-A-	3190971	20-08-91
		US-A-	5278293	11-01-94

EP-A-0414068	27-02-91	DE-A-	3927790	28-02-91
		DE-D-	59004751	07-04-94
		JP-A-	3091569	17-04-91
		US-A-	5095102	10-03-92
